



MF1

COMPACT, GENERAL PURPOSE MFC

The MF1 is a compact general purpose mass flow controller (MFC) with an all-metal sensor. The MF1 has multiple features and broad flexibility making it ideal for a wide range of applications. Full Scale ranges are available from 10 sccm up to 50 slm, providing fast, repeatable flow control to as low as 0.2 sccm. The MF1 is available in a number of process interfaces (Analog, EtherCAT®, PROFIBUS®-DP, PROFINET®, Modbus/RS485, USB, etc.) which allow easy and simple compatibility with a wide range of control equipment. The USB setup interface provides not only a means for configuration and diagnostics, but also serves as a communication link in non-industrial applications, e.g. use in a laboratory.

The small 2.8 x 1 inch (77 x 25 mm) footprint enables compact gas supply systems with improved performance compared to existing mass flow controllers. The MF1 employs the latest design in thermal sensors for mass flow measurement, with fast acting proportioning valve and control circuitry for fast settling time. The control valve is normally closed. Mass Flow Meter (MFM) versions of the MF1 are also available.

The MF1 can be powered either with +24VDC or ±15VDC, and thus is compatible with MFC power supplies and displays electronics from MKS or most other manufacturers.

Features & Benefits

For Demanding Processes

- Full Scale flow ranges from 10 sccm to 50 slm for precise and repeatable flow measurement and control across a wide range of applications
- Various process interfaces available: Analog, USB, PROFIBUS-DP, Modbus/RS485, Modbus TCP, EtherCAT, PROFINET (other interfaces on request) for easy compatibility with tool controllers
- USB setup interface allows easy configuration and diagnostics with standard Microsoft® Windows tools (Windows Explorer, etc.)
- Multiple supply voltages (+24 VDC and ±15 VDC) for easy interface and tool compatibility
- Percent of Reading accuracy gives a broad dynamic range

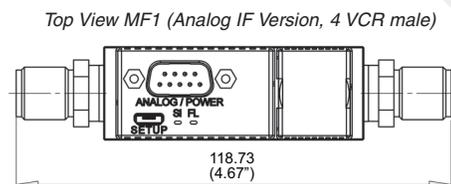
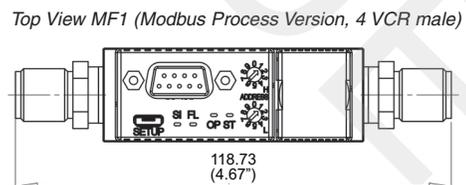
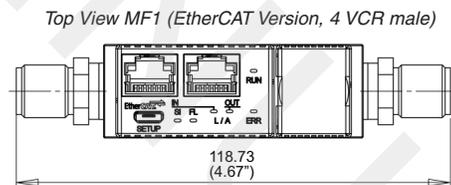
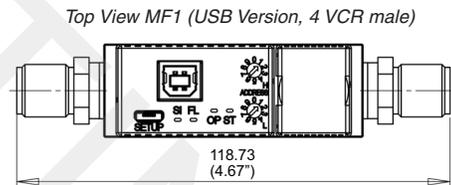
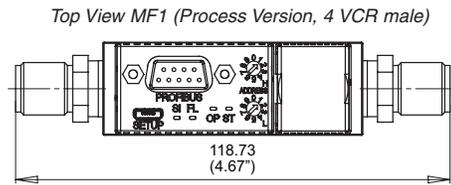
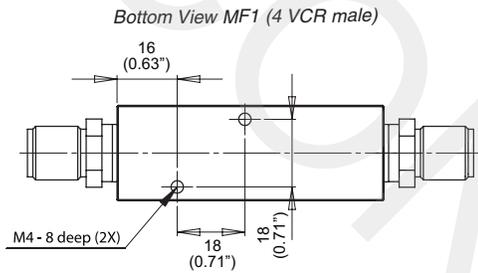
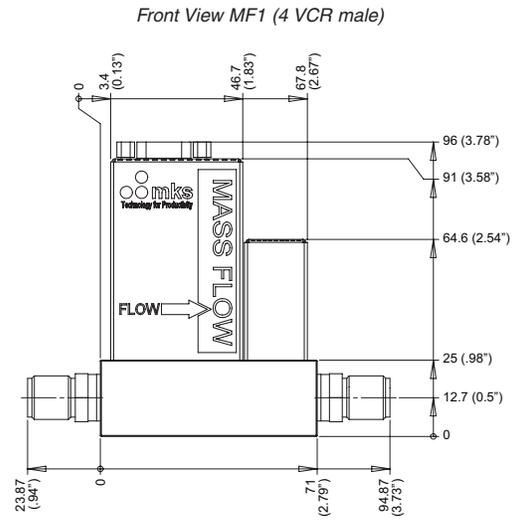
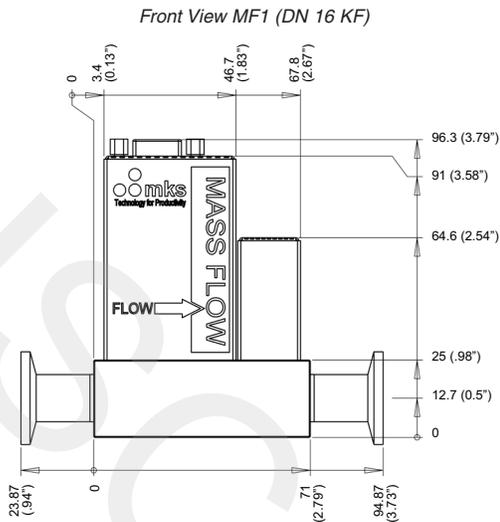
- Multigas / multi-range for 16 gases reduces required MFC inventory
- Low internal leak rate of 10^{-5} mbar l/sec (He)

Robust, Reliable Design

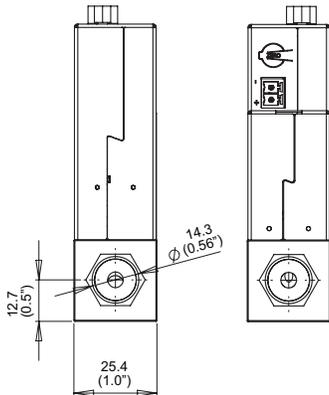
- Minimal use of elastomer seals enables use in demanding processes
- Compact 2.8" x 1" footprint (71.0mm x 25.4mm) without flanges
- Fast warm-up time minimizes expensive production downtime
- Compatible variants with earlier MKS MFCs and power supply and readout modules



Dimensional Drawings



Side Views MF1
(PROFIBUS, 4 VCR male, inlet and outlet side)



Fitting (compatible to)	Dimension L in mm
4VCR male	118.74 ± 1
4VCO male	110.6 ± 1
1/4" Swagelok*	107.6 ± 1
6 mm Swagelok*	107.6 ± 1
1/8" Swagelok*	107.6 ± 1
DN 16 KF	118.74 ± 1

*without nuts and ferrules

Dimensional Drawing —

Note: Unless otherwise specified, dimensions are nominal values in mm.



Specifications

Performance

Full Scale Ranges (N₂ equivalent)	10, 20, 50, 100, 200, 500, 1000, 2000, 5000, 10000, 20000, 30000, 50000 sccm
Maximum Inlet Pressure	10 bar (g) (both MFC and MFM)
Normal Operating Pressure Differential (N ₂ , F.S., with atmospheric pressure at the MFC outlet)	
10 to 5000 sccm	0.7 to 2.7 bar (d)
10000, 20000 sccm	1.0 to 2.7 bar (d)
30000, 50000 sccm	1.4 to 2.7 bar (d)
Proof Pressure	10 bar
Burst Pressure	50 bar
Control Range	2% to 100% of F.S.
Measurement (Dynamic) Range	1% to 100% of F.S.
Accuracy (N₂ calibration gas) (including non-linearity, hysteresis and repeatability, referenced to 1013 mbar and 0°C)	
40 to 100% of F.S.	±1% of set point
2 to 40% of F.S.	±1% of F.S.
Repeatability	±0.2% of F.S.
Resolution	0.1% of F.S.
Temperature Coefficients	
Zero	<0.04% of F.S./°C
Span	<0.08% of Reading/°C
Pressure Coefficient	<0.02% of Reading/psi
Controller Settling Time (per SEMI Guideline E17-91)	<800 msec
Warm-up Time	~15 minutes
Normal Operating Temperature Range	0°C to 40°C
Storage Humidity	0 to 95% relative humidity, non-condensing
Storage Temperature	-20° to 80°C

Mechanical

Fittings (compatible with)	4 VCR®, 1/4" Swagelok®, 1/8" Swagelok®, 4 VCO®, 6 mm Swagelok®, DN 16 KF, MKS Surface Mount
Leak Integrity	
External (scc/sec He)	<1 x 10 ⁻⁹ mbar l/sec (He)
Through closed control valve (MFC only)	<1 x 10 ⁻⁵ mbar l/sec (He) at 1.7 bar (g) inlet to atmosphere (To assure no flow-through, a separate positive shut-off valve is required)
Wetted Materials	
MFC, Standard	1.4301 S.S. (V2A, ANSI 304), FKM, Nickel
MFC, Optional (seals and valve seal)	NBR, FFKM
Surface Finish	6.3µm Rz
Weight	~ 0.7 kg (1.6 lbs)

Electrical (Analog I/O)

Input Voltage Required	±15 VDC or +24 VDC (20.0 to 31.5 VDC)
Maximum Supply Current	300mA @ +24VDC
Analog Set Point Command Signal (Analog interface versions only)	Configurable: Default: 0 to 5 VDC Zero: 0 to 2 VDC Full Scale: 5 to 10VDC
Analog Output Signal (Analog interface versions only)	Configurable: Default: 0 to 5 VDC Zero: 0 to 2 VDC Full Scale: 5 to 10 VDC
Connector Type (Power)	Standard Industrial Terminal, 3.81 mm pitch (Phoenix Contact MC-series, 3.81 mm pitch)
Connector Type (Setup) USB Setup Interface	micro-B
Connector Types (Signal)	
Analog	9-pin D-Sub pin
Analog	15-pin D-Sub pin
PROFIBUS-DPV0/DPV1	9-pin D-Sub socket
Modbus	9-pin D-Sub socket
EtherCAT, PROFINET, Modbus TCP	2x RJ45
USB Process Interface	B
Compliance	CE



Ordering Information

Electrical Interfaces

± 15 VDC Supply		+24 VDC Supply	
Pin		Pin	
1	Valve Override	1	Valve Override
2	Flow Signal	2	Flow Signal
3	+15V	3	+24V
4	Power Ground	4	Signal Ground
5	-15V	5	Power Ground
6	Set Point Signal	6	Set Point Signal
7	Signal Ground	7	Signal Ground
8	reserved	8	reserved
9	reserved	9	reserved

(no configuration necessary)

Pinout Analog 9 Pin Sub D —

Interface Option "A"

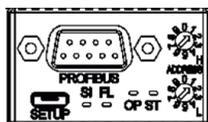
for supply voltage / analog Signal
Connector: 9-pin D-Sub

± 15 VDC Supply		+24 VDC Supply	
Pin		Pin	
1	reserved	1	reserved
2	Flow Signal	2	Flow Signal
3	Valve Close	3	Valve Close
4	Valve Open	4	Valve Open
5	Power Ground	5	Signal Ground
6	-15V	6	Power Ground
7	+15V	7	+24V
8	Set Point Signal	8	Set Point Signal
9	NC	9	NC
10	NC	10	NC
11	Signal Ground	11	Signal Ground
12	Signal Ground	12	Signal Ground
13	NC	13	NC
14	NC	14	NC
15	Chassis	15	Chassis

Pinout Analog 15 Pin Sub-D —

Interface Option "B"

for supply voltage / analog Signal
Connector: 15-pin D-Sub



Pin	
1	NC
2	NC
3	RXD/TXD -P
4	CNTR-P
5	DGND
6	VP
7	NC
8	RXD/TXP-N
9	NC

Pinout PROFIBUS —

Interface Option "4/P"

PROFIBUS-DP Interface
Connector: 9-pin
D-Sub socket

Ordering Code Example: MF1C01311CRAVO

Code

MF1 MF1

Variants

Controller (standard MF1 length) with All-Metal Sensor	C
Controller (length compatible to 1179A/B)	K* (on request)
Meter (standard MF1 length) with All-Metal Sensor	M
Meter (length compatible to 179A/B)	W* (on request)

Gas To Be Calibrated For (SEMI Gas Code), other options on request

N ₂	013
He	001
Ar	004
H ₂	007
Air	008
O ₂	015

Full Scale Range of Calibrated Gas with Flow Unit (maximum 50000 sccm / 50 slm N₂ equivalent)

10 sccm	11C
20 sccm	21C
50 sccm	51C
100 sccm	12C
200 sccm	22C
500 sccm	52C
1000 sccm	13C
2000 sccm	23C
5000 sccm	53C
10000 sccm	14C
20000 sccm	24C**
30000 sccm	34C**
50000 sccm	54C**
10 slm (not for analog versions)	11L
20 slm (not for analog versions)	21L**
30 slm (not for analog versions)	31L**
50 slm (not for analog versions)	51L**

Fittings (compatible with)

4 VCR male	R
1/4" Swagelok	S
1/8" Swagelok	P
4 VCO male	G (on request)
6 mm Swagelok	M
DN 16 KF	D
MKS Surface Mount	on request

Interface

Analog, 9-pin D-Sub male	A
Analog, 15-pin D-Sub male	B
PROFIBUS-DPV0, 9-pin D-Sub female	4
PROFIBUS-DPV1, 9-pin D-Sub female	P
Modbus, RS485, 9-pin D-Sub male	M
USB	U
EtherCAT	T
PROFINET	F
Modbus TCP, RJ45	L

Seal Materials

FKM (Plug = 70 FKM 576, Sealing = FKM1170)	V
NBR (Plug = 70 NBR 150, Sealing = 70 NBR)	B (on request)
FFKM (Plug = 75 Simriz 484, Sealing = FFKM/FFKM)	K*** (on request)

Extras / Options Meaning of Extension Behind

No Extras	0	Firmware Revision
Specials	SSS	Special Number
Initial Configuration File Supplied	C	Filename

Optional Accessories

1-Channel Power Supply and Readout Unit with RS232	PR4000B-S2V2
2-Channel Power Supply and Readout Unit with RS232	PR4000B-F2V2
4-Channel Power Supply and Readout Unit with RS232	647C4R1N
8-Channel Power Supply and Readout Unit with RS232	647C8R1N

Cabling for MF1

To connect MF1 with analog process interface to PR4000, 647, 247D, 246	CBE147-12-3M
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* Only available for fitting types 4 VCR, 1/4" Swagelok, and 6 mm Swagelok

** Not in conjunction with seal material FFKM

*** Not for Full Scale ranges larger than 10000 sccm N₂ equivalent



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